

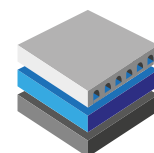
ENVIRODECK



The Original 100% Composite
Lightweight Combined Kerb
Bridge Drainage System



www.pdsenviro.com



PDS

SURFACE WATER MANAGEMENT

WELCOME TO PIPELINE DRAINAGE SYSTEMS

Envirodeck is the number one selling bridge drainage system for the UK and Ireland.

A combination of innovative design and a composite non-metallic material gives a one-piece unit that is lighter and stronger than traditional systems.

Envirodeck provides both surface drainage and sub-surface drainage. As advised by the Highways Agency this is recommended to prevent serious damage to the waterproof membrane and pavement, and helps you to avoid costly and disruptive repairs.

FEATURES & BENEFITS

HEALTH AND SAFETY

Unit weights are reduced by over 50% to comply with the manual handling guidelines and save precious dead weight on both new and refurbishment structures.

ANTI SLIP SURFACE

A new anti-slip pattern is incorporated to comply with anticipated new legislation. The top surface has a "low tendency to slip" reading – impossible to achieve with metallic units and a health & safety benefit on Bridges with pedestrian access where units may be subjected to pedestrian traffic. With growing concerns over the slip resistance of Manhole Covers many manufacturers have investigated how a "low tendency to slip" reading can be achieved.

AESTHETICS

Envirodeck is a composite unit and will not oxidize or corrode unlike metallic units. Supplied as standard in concrete grey to match kerb lines and provide demarcation. They can be can also be manufactured in any RAL/BS colour to complement the bridge design and surroundings.

UNIT QUALITY

Envirodeck is a precision made product, Unit finish, tolerances and aesthetics far exceeds that of metallic systems. Smooth edges make the unit user friendly to handle.

HYDRAULICS

The composite material produces a smooth high quality channel invert. This creates improved efficiencies, reduces drag gives higher flows and increases velocity to improve the self cleansing ability of the system. This "glass like" invert prevents weed growth and silting - saving costs in unscheduled maintenance.

CHEMICAL RESISTANCE

Envirodeck is fully resistant to all types of chemicals in petrol, diesel and oil etc In addition Envirodeck is not effected by UV .

IMPACT RESISTANCE

Envirodeck is highly resistant to side impact. While EN1433 has no side impact test requirements, it is the main cause of failure in many kerbside type installations.

QUALITY ASSURANCE

PDS have full ISO9001 Accreditation (Management Systems), In addition and essential for full compliance to the EN1433 standard, our manufacturing facilities have full ISO 9000 series Accreditation and Quality Assurance.

EN1433

Envirodeck is fully compliant to the EN1433 specification (kerbside installations) Group 3 C250 min loading capacity. Envirodeck units are tested to the higher Group D400 loading class.

- Lightweight Non Metallic
- Precision Manufacturing
- Colour Coding Options
- Half Battered And 45 Degree Splayed
- Anti Slip Top Surface
- Surface and Subsurface Drainage Capability
- Wide Range of Widths & Depth Available
- Fully Compliant to BS EN1433

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PDS are proud to be part of USL Group. USL are market leaders in the provision of specialist civil engineering and construction solutions for virtually any type of new build or refurbishment project.

USL Group specialise in expansion joints, structural and liquid waterproofing, construction chemicals, concrete repair systems, injection resins and specialist safety & anti-slip products. With a comprehensive portfolio of products and a highly developed global network, the business is focussed on providing specialist construction solutions on a truly global basis.

As part of USL Group, PDS are able to draw upon unparalleled levels of expertise to provide the most complete solution for the individual needs of our customers.

Complementary Product

Dri-deck is a complete solution for the collection of water at the subsurface level that can be used in conjunction with our Envirodeck combined kerb drainage systems.

“

“The advantage of Envirodeck is that it is a single colour product of high durability, reducing the need for maintenance. Each individual unit can be handled by one man, and it’s fully compliant with the manual handling regulations. Any other product would require a two-man lift or mechanical plant to help lift it into place”

”

River Hull Viaduct Project

ENVIRODECK

COMBINED KERB DRAINAGE SYSTEM FOR BRIDGES

Combined kerb drainage units are now widely used and specified on bridge decks whether they are new build or part of a refurbishment scheme. Drainage is an essential requirement on all bridges. Deck mounted systems provide continuous surface & sub surface drainage and easily accessible maintenance.

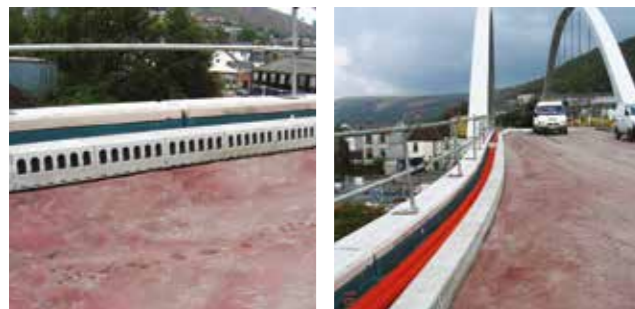
Alternative systems are traditionally metallic, which are heavy, raising Health & Safety issues for the installers. Metallic units place additional weight on the structure.

In addition, metallic units are prone to oxidization which can be of detriment to the appearance of the structure, particularly as the system is a highly visible element of the completed project. This results in on-going expensive maintenance. In addition, the standard black coating (standard in all metallic systems) provides no de-marcatation between the carriageway and the kerb line.



PIPELINE & DRAINAGE SYSTEMS CONTINUES ITS POLICY OF CONTINUAL PRODUCT DEVELOPMENT.

As market leaders in the design, manufacture and supply of bridge drainage systems, we champion Envirodeck, as a lightweight high quality composite combined deck drainage system, which maintains all the benefits of the continuous combined kerb bridge drainage concept, but also addresses system component quality, aesthetics and Health & Safety issues for the end user.



ENVIRODECK STANDARDS & SPECIFICATIONS

To ease installation, the Envirodeck units should be strung out along the deck. Identify all special units i.e Expansion Joints (if applicable) Intermediate Rodding Access points and any End or End Outlet Units.

These should be placed in their respective positions first. If required for any non-standard lengths or make up pieces, Envirodeck units may be cut using a Stihl saw.

We recommend that if possible these units should maintain full inlet windows in any cut length.

REPUTATION BUILT THROUGH INNOVATION

Composite Technology utilised in the world of Bridge Drainage Systems

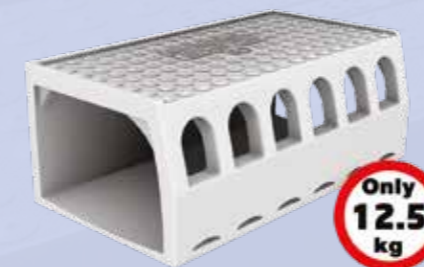
- Lightweight yet strong.
- Manual installation.
- Significant weight savings to structure.
- High quality finish & appearance.
- Non rusting (no oxidization like metallic units).
- "Glass finish" invert for high hydraulic flows, reduction in silting and associated weed growth that causes system blockages, therefore less unscheduled maintenance.
- RAL colour option to compliment bridge construction (supplied as standard in concrete grey).
- Anti slip top surface for additional Pedestrian safety.

ENVIRODECK STANDARDS & SPECIFICATIONS

- **EN1433** is the new European Standard for all Linear Drainage Systems.
- Published in June 03, mandatory Aug 04.
- Products must be third party accredited.
- Products must carry third party certification (e.g **CE** mark).
- Manufacturers must be ISO accredited (9001).
- Envirodeck is also compliant with Highways Agency specification Appendix 5/5 Clause 516 (Combined Drainage Systems).
- **EN1433** states that kerb units are always group 3 C250 load class
- (min). (Envirodeck is D400KN).

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COMBINED KERB DRAINAGE FOR BRIDGES



STANDARD UNIT

Design Features

6No Surface Water Windows designed for maximum inlet capacity but also to restrict large debris from entering the drainage channel.

6No Sub – Surface Slots – designed for maximum sub surface water collection but also restricts the asphalt entering the channel during the laying operation.

Length	Width	Weight	Depths	Weir Height
500mm	175mm	9.5-14kg	Subject to Weir Heights & Asphalt Construction	75mm
	275mm			100mm
	335mm			125mm
	500mm			

Standard unit. Low potential slip top surface. Material - 100% Composite.

Colour - Light Grey as standard (see RAL colour chart for other colour options)

COMBINED KERB DRAINAGE FOR BRIDGES



RODDING ACCESS AND OUTLET UNIT

Design Features

Inspection/Rodding Units located at 20Mtr centres (minimum) along the drainage run and standard at all End/Outlet and Expansion Joint Locations. A removable inspection plug secured

to the body of the unit by stainless steel cable allows inspection/rodding of the system.

Product Code	Length	Width	Additional Features	Weight	Depths	Weir Height	Depths
EN-RA	500mm	175mm	Removable Lid	9.5-14kg	Subject to Weir Heights & Asphalt Construction	75mm	See Table
		275mm					100mm
		335mm					125mm
		500mm					

500mm Intermediate Rodding /Access Unit with or without outlet.

LH/RH END RODDING ACCESS AND OUTLET UNIT

Design Features

End Outlet Units – Available in Right hand and Left hand formats but with the system outlet attached to the unit in either BASE, REAR OR END position.

End Units – Available in Right hand or Left hand formats. The units arrive on site with end plates attached (no on site works are required).



Product Code	Length	Width	Additional Features	Weight	Depths	Weir Height	Depths
EN-LHEU EN-RHEU	500mm	As Standard Unit	Removable Lid	9.5-14kg	Subject to Weir Heights & Asphalt Construction	75mm 100mm 125mm	See table

* Cover above the outlet pipe should be checked, where end or rear outlets are proposed.

UNIT DEPTH TABLE

Examples of Unit Depth 1.

Profile	Weir Height	HB/Splay
Splay	75mm	165mm

Examples of Unit Depth 2.

Profile	Weir Height	HB/Splay
HB/ Splay	100mm	190mm

Examples of Unit Depth 3.

Profile	Weir Height	HB/Splay
HB	125mm	210mm

ASPHALT DRAINAGE & BLIND UNITS



Blind Unit Design Features

Blind Units are available. These have no surface water entry points and can be located where exceptionally high flows are anticipated at the low point of the deck.



These can prevent surface water surcharging back onto the carriageway and hold the water within the units prior to discharging at the outlet.

Asphalt Drainage Design Features

As an option, additional drainage holes can be provided to drain the wearing course.

This is particularly useful when porous SMA is used.

ANTI SLIP SURFACE OVERVIEW

Design Features

All Envirodeck units come as standard with a new Anti-Slip top surface, (*Registered Design). The unique tread pattern design gives a "low tendency to slip" reading when tested in both wet & dry test cycles.



AESTHETICS

Design Features

Selection of RAL colour options

	Light Grey RAL 7035
	Buff RAL 1014
	Oxide Red RAL 3009
	Traffic White RAL 9016
	Traffic Black RAL 9017

All diagrams are for illustration purposes only, and should not be used as a technical reference.

TYPICAL INSTALLATION DETAIL

To ease installation, the Envirodeck should be strung out along the deck.

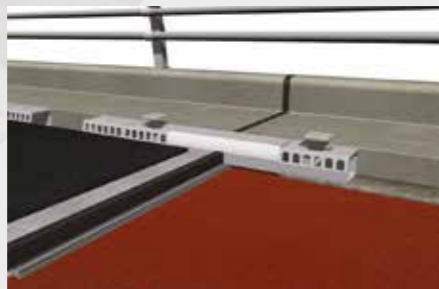
Identify all special units i.e Expansion Joints (if applicable) Intermediate Rodding Access points and any End or End Outlet Units.

These should be placed in their respective positions first. If required for any non-standard lengths or make up pieces, Envirodeck units may be cut using a Stihl saw.

We recommend that if possible these units should maintain full inlet windows in any cut length.



1. Envirodeck bedding mortar is mixed in accordance with the recommendations and trowelled to an approx line and level.



2. Where Expansion Joint Assemblies are to be used these should be placed first over the Expansion/movement Joint position.



3. Envirodeck sealant is applied around the end of the unit prior to placement.

(see separate data sheets on Envirodeck sealant)



4. Place Envirodeck unit on the prepared mortar bed using a rubber hammer for adjustment to line and level.



5. The installation is now ready for the asphalt to be laid.

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DESIGN AND HYDRAULICS



HYDRAULIC CALCULATION

We offer a full hydraulic design service to ensure the most cost effective solution is chosen for each structure.

SYSTEM DESIGN

This includes full schematic layout design and drawings including material scheduling to assist in the design process.

CPD SEMINARS

PDS are pleased to offer presentations to Bridge Engineers. This philosophy of working closely with the design engineers ensures that the correct size of systems are installed and we gain valuable on-going feedback from the product installation. This assists us in our policy of continuous product development.

CAD SERVICE

Product drawings and full schematic layout drawings showing the positions of each Enviro-deck component.

This is a free of charge service!

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OTHER PRODUCTS

PDS manufacturer and supply a number of products for the Civil Engineering Industry. These include ENVIROCHAMBER, ENVIROCOVER, ENVIROGRATE, DRIDECK sub-surface drainage. Please see our website www.pdsenviro.com for further information.



SPECIFICATION CLAUSE

The Combined Kerb Bridge Drainage System shall be a one piece Composite lightweight unit.

Having a maximum unit weight of (14Kg example) to aid installation.

It shall be compliant to BSEN1433 and withstand loadings of Group 3 (Kerbside Installations) min C250. (or D400)

Unit shall be light grey to match concrete kerbs (or in RAL ref number "as specified by the engineer").

Manufacturers shall be accredited to both ISO9001 (MANAGEMENT) AND ISO9000 (MANUFACTURING) quality assurance systems.

The units shall have 6No surface and 6No sub surface drainage slots which allow high water collection but restrict the entrance of large debris.

The top surface shall have a "low potential to slip" (SRV) skid resistance value reading of between 40 – 74 in both wet and dry one minute polish cycle tests.

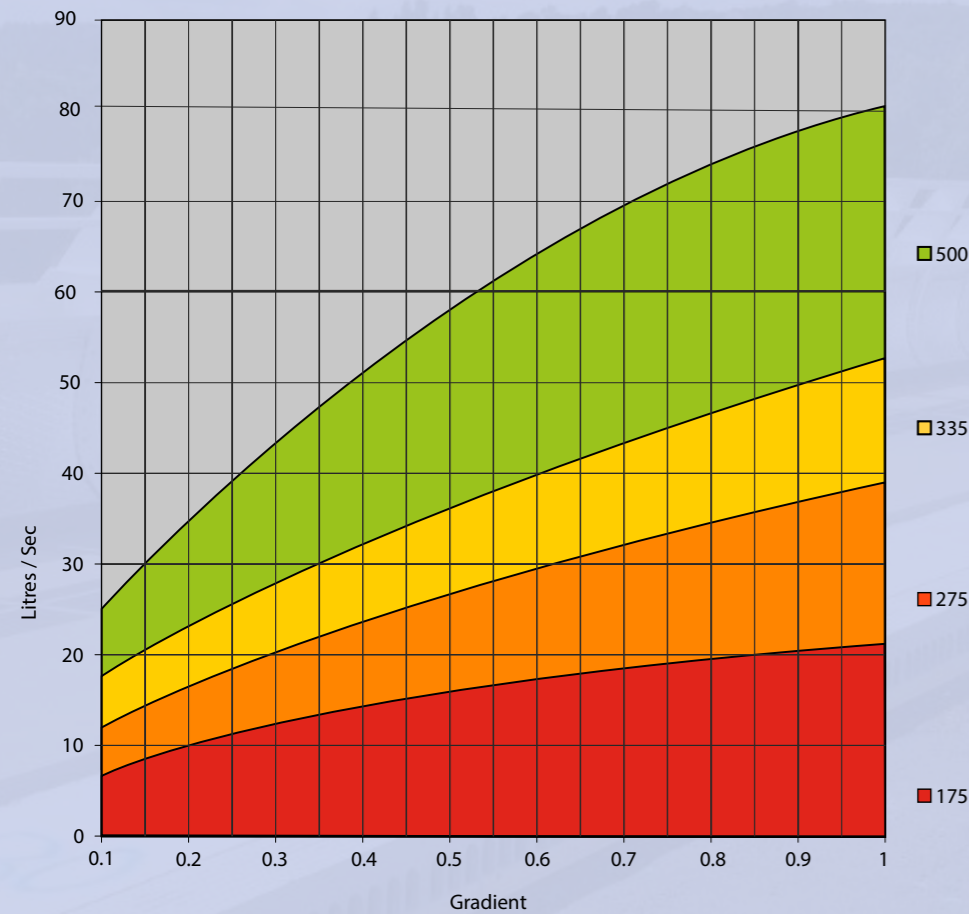
As recommended by the UK Slip Resistance Group Issue 2 RAPRA 2000.

PDS are proud of the fact that they are able to offer bespoke, cost effective solutions to client's individual projects. We are able to do this through a policy of continuous development, research and gaining customer feedback wherever possible.

We invite customers and clients to consult our Technical team to discuss all your design requirements. PDS are able to offer full hydraulic calculations, CAD detailing on products, site layouts, and CPD seminars to groups who are involved in the Design and Procurement of Combined Kerb Drainage Systems.

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ENVIRODECK HYDRAULICS



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SPECIFICATION

Bridge Drainage - The Combined Kerb Drainage system shall be as ENVIRODECK. All system components shall be from the ENVIRODECK range.

SPECIFICATION CLAUSE

The Combined Kerb Bridge Drainage System shall be a one piece Composite lightweight unit.

The unit should be lightweight

It shall be compliant to BSEN1433 and withstand loadings of Group 3 (Kerbside Installations) min C250. (or D400)

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ENVIRODECK HYDRAULIC FLOW CHART

All Hydraulic calculations are based on specific rainfall levels, dependent on the location of the contract and design criteria.

It is a common misconception that larger channels and systems well over capacity will be more effective in draining rainfall, when in fact an appropriately sized unit promotes self cleansing of the system this reduces silting and the need for frequent maintenance. The above figures will enable the product to produce self-cleansing velocities.

Figures are based on units installed on top of the RSA, the unit depth and hydraulic flows increase when installed directly on the waterproofing.

The above table is supplied as an indicative guide - PDS are happy to carry out all hydraulic calculations for each specific structure and offer advice on product selection. Please contact our sales office for further assistance.



MANUAL HANDLING

All types of kerb products have recently been the subject of intense investigation by the Health & Safety Executive.

All manufacturers, designers and specifiers now have a duty of care to design out risk for the end user.

Envirodeck weights start at just 9Kg for the 175 system. This allows manual installation, removes the need for lifting equipment and follows the Health & Safety recommendations to design out or limit the risk for the installer.

BRIDGE CARE

Traditionally all metallic bridge drainage units weigh in excess of the recommended one man safe lift, use of heavy lifting equipment is therefore essential which leads to unwanted site traffic on freshly prepared bridge decks. This can lead to early damage to the waterproofing layer.

Many of the UK's older bridges are adopting thinner surfacing to reduce dead weight on the structures. A 100Mtr run of Envirodeck units would equate to a weight saving of over 4 tonnes when compared to existing metallic systems.

Please contact our sales office to discuss you project in detail

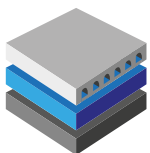
ENVIRODECK, IS A REGISTERED TRADEMARK

P.D.S. operates a policy of continuous development and whilst the enclosed specification is correct at time of publication, we reserve the right to change it without notice.



Design, Manufacture and Distribution of Specialist Bridge and Kerb Drainage Products.

www.pdsenviro.com



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SURFACE WATER MANAGEMENT

PIPELINE & DRAINAGE SYSTEMS

Panama House, 184 Attercliffe Road
Sheffield, S4 7WZ, UK

Tel: +44 (0) 844 848 9400

Fax: +44 (0) 844 848 9401

Registered No: 3787712 (England)